MPF series

Maximum working pressure up to 800 kPa (8 bar) - Flow rate up to 900 l/min



MPF GENERAL INFORMATION

Description

Return filter

Maximum working pressure up to 800 kPa (8 bar)
Flow rate up to 900 l/min

MPF is a range of return filters for protection of the reservoir against the system contamination.
They are directly fixed to the reservoir, in immersed or semi-immersed position.
The filter output must be always immersed into the fluid to avoid aeration or foam generation into the reservoir.

Available features:

- Female threaded connections up to 2" and flanged connections up to 2", for a maximum flow rate of 750 l/min
- Multiple connections, to connect several return lines or drains
- Fine filtration rating, to get a good cleanliness level into the reservoir
- Bypass valve integrated into the filter element, to relieve excessive pressure drop across the filter media
- 2, 3 or 4 fixing holes for installation, to suit a variety of reservoir surfaces
- O-ring or Flat Seal to suit a variety of reservoir surfaces
- Oil dipstick, to easily check the level of the fluid into the reservoir (sold as separate item)
- Extension tube, to be used in deep reservoirs (sold as separate item)
- Diffuser, to reduce the risk of aeration, foaming and noise (sold as separate item)
- Filler plug, to fill cleaned fluid into the tank without an additional connection
- Visual, electrical and electronic clogging indicators

Common applications:

- Light industrial equipment
- Mobile application

Technical data

Filter housing materials

- Head: Aluminium

- Cover
  Nylon: MPF 020-030-100-104-110
  Aluminium: MPF 181-182-184-191-192-194-400-410-450-451-750

- Bowl: Nylon

Bypass valve

- Opening pressure 175 kPa (1.75 bar) ±10%
- Opening pressure 300 kPa (3 bar) ±10%

Δp element type

- Microfibre filter elements - series H: 10 bar
- Fluid flow through the filter element from OUT to IN

Seals

- Standard NBR series A
- Optional FPM series V

Temperature

From -25 °C to +110 °C

Note

MPF filters are provided for vertical mounting



Weights [kg] and volumes [dm³]

Filter series	Weights [kg]					Volumes [dm³]				
	Length	1	2	3	4	Length	1	2	3	4
MPF 020		0.30	-	-	-		0.26	-	-	-
MPF 030		0.40	-	-	-		0.29	-	-	-
MPF 100		0.61	0.64	0.67	0.74		0.64	0.85	1.20	1.65
MPF 104		0.82	0.96	1.02	1.25		0.64	0.85	1.20	1.65
MPF 110		0.64	0.68	0.71	0.78		-	-	-	-
MPF 181		2.20	3.00	-	-		2.50	4.00	-	-
MPF 182		2.30	3.10	-	-		2.50	4.00	-	-
MPF 184		2.55	3.45	-	-		2.65	4.45	-	-
MPF 191		-	3.00	-	-		-	4.25	-	-
MPF 192		-	3.10	-	-		-	4.25	-	-
MPF 194		-	3.45	-	-		-	4.45	-	-
MPF 400		3.35	3.65	3.90	-		3.70	4.60	5.40	-
MPF 410		3.55	3.85	4.10	-		3.70	4.60	5.40	-
MPF 450-451		3.95	4.25	4.50	-		3.70	4.60	5.40	-
MPF 750		6.30	-	-	-		8.45	-	-	-

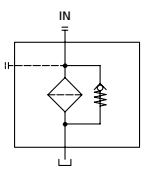
FILTER ASSEMBLY SIZING
Flow rates [l/min]

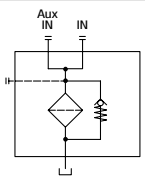
Filter series	Length	Filter element design - H series					Filter element design - N series		
		A03	A06	A10	A16	A25	M25 M60 M90	P10	P25
MPF 020	**1**	7	10	23	28	42	59	51	54
MPF 030	**1**	7	10	24	29	47	84	60	66
MPF 100-104-110	**1**	18	20	53	56	65	153	87	96
	2	28	38	65	75	95	158	111	123
	3	48	55	125	135	169	289	224	251
	4	79	89	180	185	198	306	264	289
MPF 181-182-184	**1**	127	148	235	243	278	441	285	299
	2	231	262	358	382	388	472	404	412
MPF 191-192-194	**2**	261	305	489	528	546	696	583	598
MPF 400	**1**	150	171	294	304	350	585	370	390
	2	237	252	454	462	589	868	619	645
	3	248	288	553	609	621	885	680	703
MPF 410	**1**	146	167	277	285	325	512	341	357
	2	226	239	396	402	485	644	503	519
	3	236	269	462	497	505	653	539	553
MPF 450-451	**1**	150	171	294	304	350	585	370	390
	2	237	252	454	462	589	868	619	645
	3	248	288	553	609	621	885	680	703
MPF 750	**1**	392	465	623	700	769	929	804	819

Maximum flow rate for a complete return filter with a pressure drop Δp = 0.5 bar.
The reference fluid has a kinematic viscosity of 30 mm^2/s (cSt) and a density of 0.86 kg/dm^3.
For different pressure drop or fluid viscosity we recommend to use our selection software available on www.mpfiltri.com.
You can also calculate the right size using the formulas present on the FILTER SIZING paragraph at the beginning of the full catalogue or at the beginning of the filter family brochure.
Please, contact our Sales Department for further additional information.

Hydraulic symbols

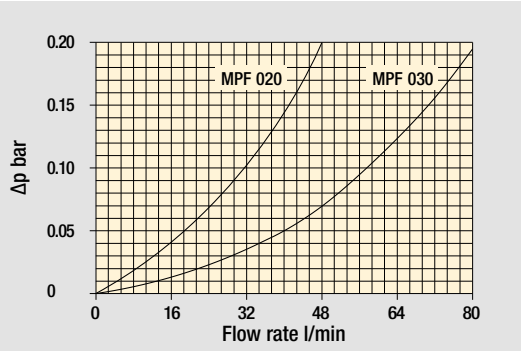
Filter series	Style 1 connection	Style 2 connections
MPF 020	•	
MPF 030	•	
MPF 100	•	
MPF 104	•	
MPF 110		•
MPF 181	•	
MPF 182		•
MPF 184	•	•
MPF 191	•	
MPF 192	•	
MPF 194	•	•
MPF 400	•	
MPF 410		•
MPF 450	•	
MPF 451		•
MPF 750	•	

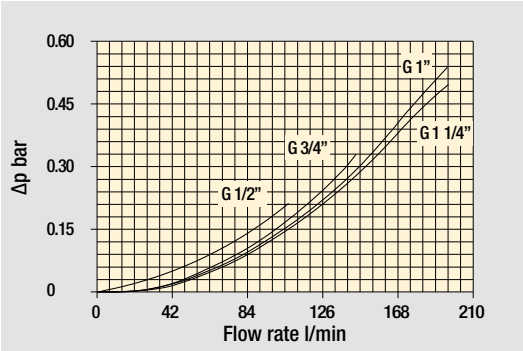


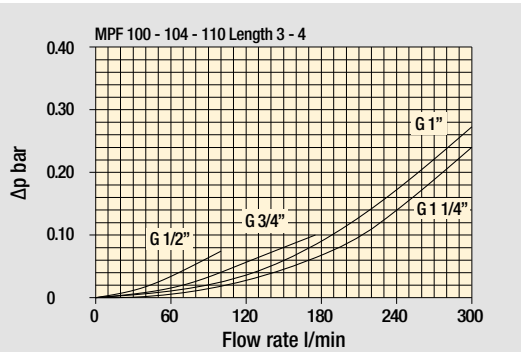


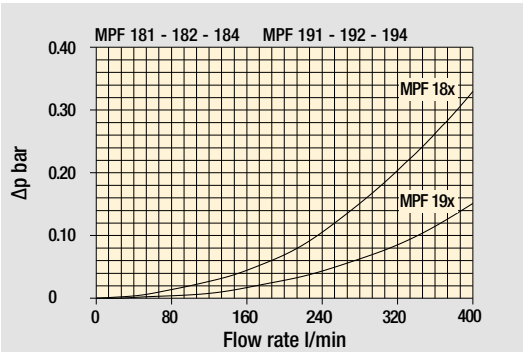
Pressure drop

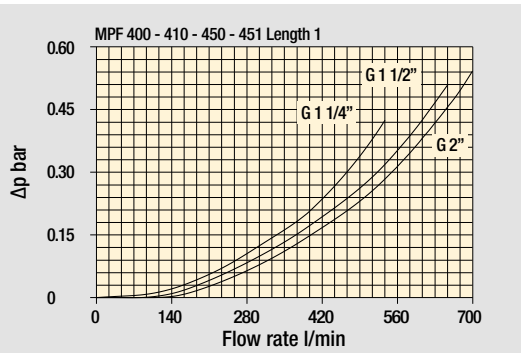
Filter housings Δp pressure drop

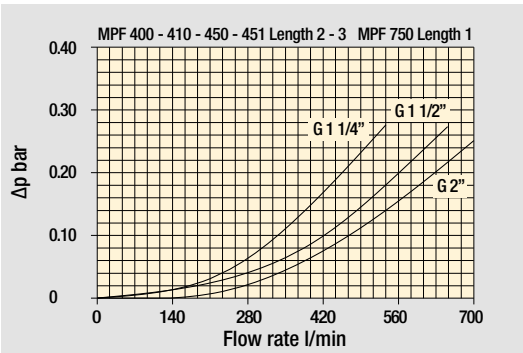




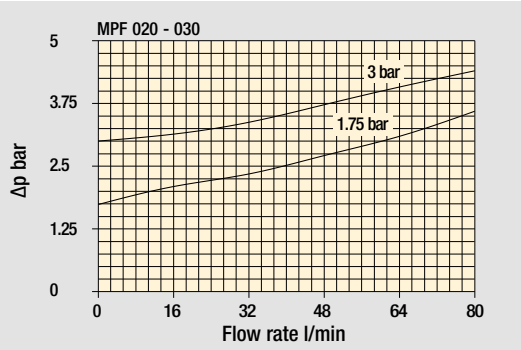


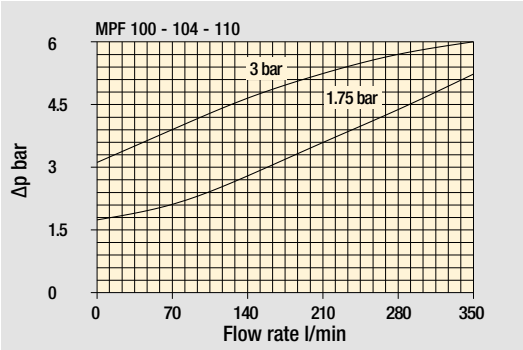


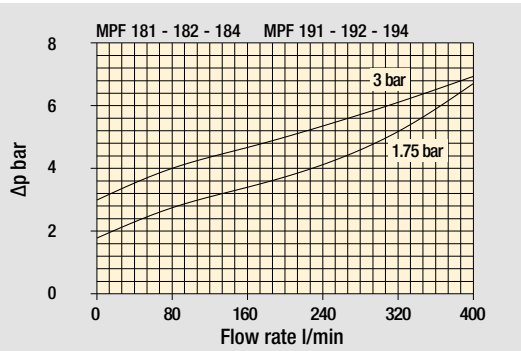


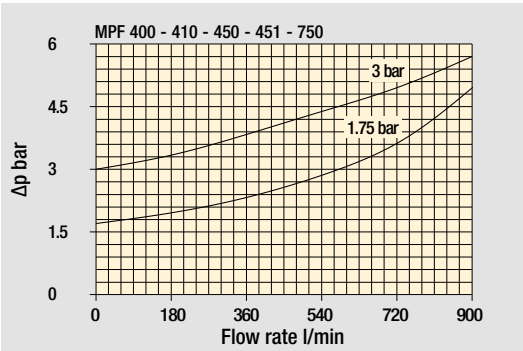


Bypass valve pressure drop







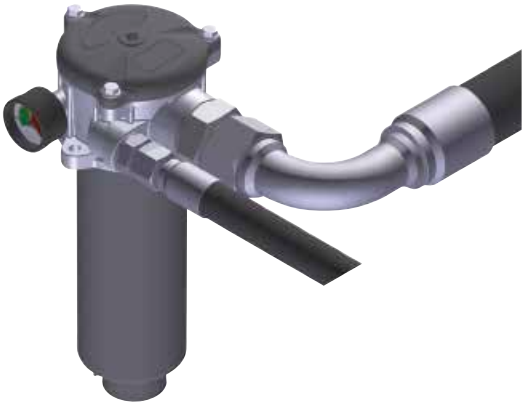


The curves are plotted using mineral oil with density of 0.86 kg/dm³ in compliance with ISO 3968. Δp varies proportionally with density.

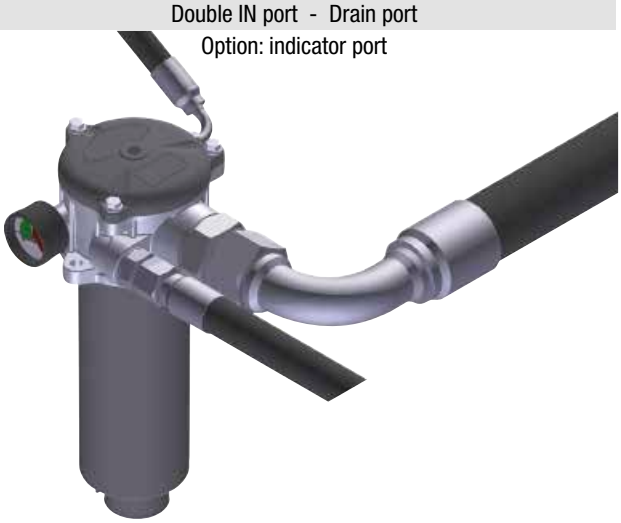
Standard - Single IN port



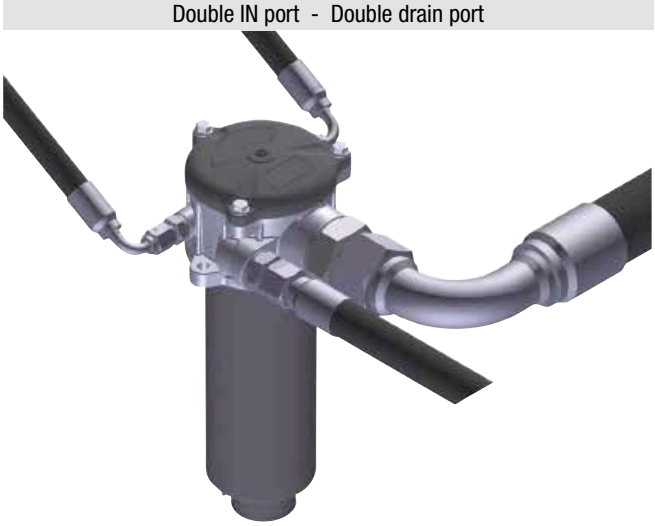
Double IN port
Option: double indicator port



Double IN port - Drain port
Option: indicator port



Double IN port - Double drain port



MPF MPF450 - MPF451 - MPF750

Designation & Ordering code

COMPLETE FILTER

Configuration example 1:	MPF450	1	A	G1	A25	H	B	P01
Configuration example 2:	MPF750	1	V	F2	P10	N	E	P01

Series and size

MPF450 | **MPF451** | **MPF750** Filter element with standard spigot

Length	MPF 450	MPF 451	MPF 750
1	•	•	•
2	•	•	
3	•	•	

Seals and treatments

A	NBR	**W**	NBR head anodized
V	FPM	**Z**	FPM head anodized

Connections	Aux (only size 451)
G1 G 2”	G 3/4”
G4 2” NPT	3/4” NPT
G7 SAE 32 - 2 1/2” - 12 UN	SAE 12 - 1 1/16” - 12 UN
F1 2” SAE 3000 psi/M	G 3/4”
F2 2” SAE 3000 psi/UN	3/4” NPT

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Element Δp	Filter media Axx	Mxx	Pxx
N 10 bar		•	•
H 10 bar	•		
W 10 bar, compatible with fluids HFA, HFB and HFC	•	•	

Bypass valve	
E	3 bar
B	1.75 bar

Execution	
P01	MP Filtri standard
Pxx	Customized

FILTER ELEMENT

Configuration example 1:	MF400	1	A25	H	B		P01
Configuration example 2:	MFX750	1	P10	N	V	E	P01

Element series and size

MF400 | **MF750** Filter element with standard spigot

Element length	MPF 450	MPF 451	MPF 750
1	•	•	•
2	•	•	
3	•	•	

Filtration rating (filter media)

A03	Inorganic microfiber 3 µm	**M25**	Wire mesh 25 µm
A06	Inorganic microfiber 6 µm	**M60**	Wire mesh 60 µm
A10	Inorganic microfiber 10 µm	**M90**	Wire mesh 90 µm
A16	Inorganic microfiber 16 µm	**P10**	Resin impregnated paper 10 µm
A25	Inorganic microfiber 25 µm	**P25**	Resin impregnated paper 25 µm

Element Δp	Filter media Axx	Mxx	Pxx
N 10 bar		•	•
H 10 bar	•		
W 10 bar, compatible with fluids HFA, HFB and HFC	•	•	

Seals	
B	NBR
V	FPM

Bypass valve	
E	3 bar
	1.75 bar

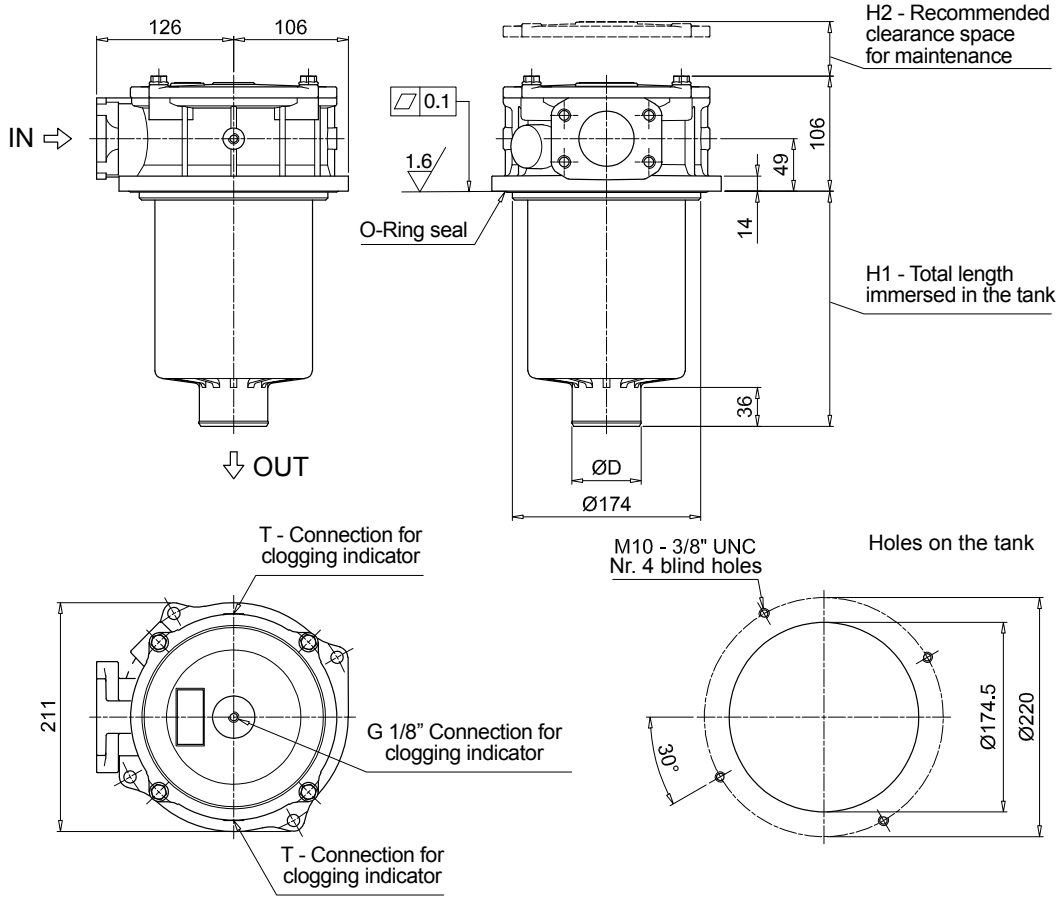
Execution	
P01	MP Filtri standard
Pxx	Customized

ACCESSORIES

Indicators	page
BVA Axial pressure gauge	240
BVR Radial pressure gauge	240
BVP Visual pressure indicator with automatic reset	241
BVQ Visual pressure indicator with manual reset	241

	page
BEA Electrical pressure indicator	239
BEM Electrical pressure indicator	239
BLA Electrical / visual pressure indicator	239-240

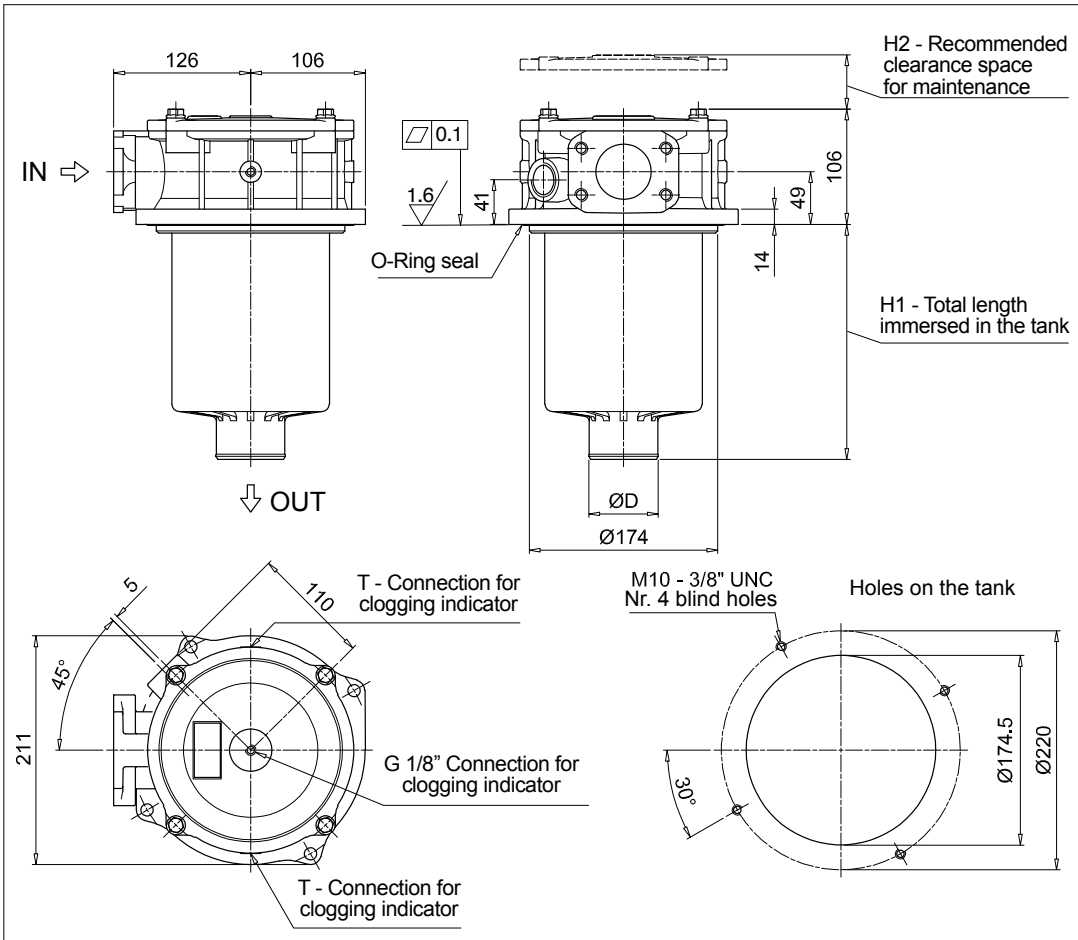
Additional features	page
Sxx Extension tube	248
T5 Filler plug M30x1.5	249



MPF450

Filter length	H1 [mm]	H2 [mm]	D [mm]
1	180	210	51
2	240	270	64
3	290	315	64

Connections	T
G1	G 1/8"
G4 - G7	1/8" NPT
F1	G 1/8"
F2	1/8" NPT



MPF451

Filter length	H1 [mm]	H2 [mm]	D [mm]
1	180	210	51
2	240	270	64
3	290	315	64

Connections	T
G1	G 1/8"
G4 - G7	1/8" NPT
F1	G 1/8"
F2	1/8" NPT

Dimensions

MPF750

